



SG-8002

GEMTEK® **products do not include**:

- Petroleum distillates
- Glycol ethers
- Terpenes
- Chlorines
- Ammonias
- Aldehydes
- Silicones
- Phenolics
- Sulfonics
- Synthetics
- Builders & reagents
- Caustics
- Metasillicates
- Builders
- Reagents

GEMTEK° products are:

- Non-toxic
- Non-reactive
- Non-carcinogenic
- · Readily biodegradable
- Derived from renewable resources
- Safe to use, store and dispose of

MAKE A DIFFERENCE

GEMTEK's vision is one of differences

. . . striving for excellence, providing

value to our customers, promoting the

truth in our products and, in all ways,

following the golden rule of business -

Service, Service. We are committed

to delivering what we promise and backing

all of our products with our money back

guarantee of satisfaction.

If we are to share these goals with our

customers, we must begin by identifying

what they mean to each of us. We

challenge each other to make a

commitment to self-betterment and

to foster the spirit of giving that form

lasting bonds - Together, we can

make a difference by "Safely Cleaning

Planet Earth."

We encourage you to join our list of

satisfied GEMTEK_® customers - Together,

our success will flourish as surely as

the Arizona sun shines.

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Kim Kristoff President, GEMTEK® Products

GEMTEK. Products is a leader in the fastest growing segment of the chemical industry — Biobased.

"Safely Cleaning Planet
Earth," not just empty
platitudes but a real
commitment to providing
our customers with the
absolute safest, most
effective and cost competitive products in the
market today... "GEMTEK,

Products is committed
to quality and value".

-Kim C. Kristoff, President



Members of the Biobased Manufacturers Association GEMTEK® Products, LLC, based in Phoenix, Arizona, is dedicated to protecting the environment while providing the industrial, commercial and retail customer with a broad range of cleaners, degreasers, solvents, lubricants, and specialty products.

GEMTEK® is quickly becoming a single resource for industrial users by providing plant-based products that range from cleaners to hydraulic fluid. Today, GEMTEK® enjoys a worldwide presence as a state-of-the-art alternative to traditional toxic or environmentally hazardous chemistries. GEMTEK® provides the necessary product information, test data, product application training and on-going customer service that assures performance satisfaction.

Chemical safety is not just a concern for workers, but



SAFE CARE® offers proven effective cleaning and solvenating products for many industrial uses.

has become a major liability for companies who expose their workers to hazardous chemicals.

GEMTEK® has the technology to replace many of these traditional toxic chemistries, and will continue to develop and promote alternative non-toxic products that are safe for workers and the environment. There have been several Federal and State policy changes and procurement initiatives to encourage the use of biobased products. Examples of these important policies include:

SC-AIRCRAFT and Metal Cleaner $^{\mathbb{M}}$ will not harm aluminum or other bright metal finishes, making it an ideal cleaner for the transportation industry.



Executive Order 13134: "Developing and Promoting Biobased Products and Bioenergy"
Executive Order 13101: "Greening the Government through Waste Prevention, Recycling and Federal Acquisition"
USDA Farm Bill Section 9002: "Revitalizing rural and farming communities by providing product manufacturing opportunities that add value to existing crops"



GEMTEK® is pleased to have nine of its **SAFE CARE**® products pass the stringent requirements of the USEPA Design for the Environment Program.

These changes and the many proposed changes benefit **GEMTEK***, which continues to lead the way in the development, manufacturing, marketing and distribution of biobased products.

Benefits of biobased products:

- Reduced regulatory problems
- Improved worker safety
- Decreased waste water pollution
- Avoiding special permits, compliance penalties and disposal costs
- Reduced dependence on petroleum and synthetic chemistries

SAFE CARE.

Cleaners, Solvents, and Specialty Products

Exciting new SAFE CARE® high performance tech-

nologies offer industrial
users effective cleaners,
solvents and specialty
products without the environmental or personal hazards associated with traditional toxic chemistries.

SAFE CARE® products are
proprietary compounds of
plant-based linear alcohols,
fatty acids, esters, waxes,



SAFE LUBE™ products may be used for rolled steel.



GEMTEK® products are suitable for manufacturing facilities.

enzymes and other fractions derived from soy, corn, palm kernel, peanut, walnut, safflower, sunflower, Canola, cotton seed and jojoba. The SAFE CARE® aqueous cleaners are among the most versatile and powerful surfactant systems in the industry today. These surfactants when placed in water form extremely powerful colloidal micelle solutions.

Long-chain hydrocarbon soils such as fats, greases,

oils, lipids, proteins and sugars virtually lift from the cleaning surface so that they can be rinsed away with water. Unlike caustics, metasillicates and other salt-based cleaners, SAFE CARE® products will not create difficult to handle emulsions or damage

the cleaning surfaces.

SAFE LUBE™

Industrial Lubricants and Metalworking Fluids

The new SAFE LUBE™ product formulations rely on state-of-the-art botanical additives and vegetable base oils to create safe and effective lubricants and metalworking fluids. SAFE LUBE™ products rely upon the proven advantages of fatty acid esters mixed with degummed soy, rapeseed or Canola base oils. With zero hydrocarbon or metal additives, SAFE LUBE™ has superior lubricants which can replace petroleum or synthetic products in virtually any application without changing equipment or procedures. The key advantages of using SAFE LUBE™ products, such as the SL-Hydraulic Fluid are improved performance, life cycle maintenance of equipment, parts and surfaces, and chemical safety.

SAFE LUBE™
metalworking
fluids replace
the need to use
traditional chlorine, sulfur or



GEMTEK® products may be used for heavy duty equipment.

other extreme-pressure additives. SAFE LUBE™
metalworking fluids utilize a unique reaction of
100% botanical components, which provide as
good or better performance than extremepressure wear loss additives. Further, the new
metalworking fluids are 100% water-soluble
(no emulsifiers) and resolve most cleaning
problems without forming tacky films or waste
problems. The development of these new botanical
additives allows SAFE LUBE™ to formulate "load
carrying" capability into individual products for
specific applications while optimizing performance at higher and lower operating temperatures
on all machine, tool and equipment surfaces.

AllerSafe®

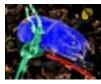
Anti-Allergen Products

GEMTEK_® Products believes in taking an offensive, rather than defensive, approach to controlling household allergens. Various health organizations have established guidelines for reducing exposure to indoor allergens caused by dust mites, pets and mold & mildew, however, we know that these guidelines are not

always practical or attainable. AllerSafe provides a non-toxic line of household products

especially formulated for allergy and asthma sufferers. Our feature AllerSafe® products,

AS-Dustroy Anti-Allergen



AllerSafe® actually neutralizes protein allergens from dust mite droppings on contact.

Spray and AS-Anti-Allergen Additive actually neutralize protein allergens on contact.

AllerSafe® products do not contain dyes, fragrances or synthetics, which typically cause adverse reactions in people with chemical sensitivities. AllerSafe® products are derived from seed extracts and are completely safe for people, pets and the environment.



AllerSafe» Anti-Allergen Products provide effective relief from protein allergens while eliminating toxic chemicals from consumer products.

INDUSTRY APPLICATIONS

Industrial

Metalworking Manufacturing Process Cleaning Facilities Maintenance

Transportation

Aviation
Marine
Rail/Bus
Trucking
Automotive

Food Process

Food Process Cleaning
Meat, Poultry, and Fish Processing
Egg Processing
Dairy Product Processing
Beverage Production

Agricultural

Irrigation Cleaner Root Stimulator Soil Remediation Equipment Cleaning

Petroleum

Oil Spill Recovery Soil Remediation Equipment and Rig Maintenance Cooling Pond Clarification Terminal and Production Facility Maintenance

Government

Military
Department of the Interior
Department of Energy
National Parks & Recreation

SAFE CARE® CLEANERS, SOLVENTS AND SPECIALTY PRODUCTS

CLEANERS:

SC-1000™ Aqueous Cleaner Concentrate

SC-2000™ All Purpose Cleaner

SC-Multi-Surface Cleaner

SC-Aircraft™ and Metal Cleaner

SC-More Than Glass™ Cleaner

SC-Heavy Duty Hand Cleaner

SC-Grease Trap and Drain Cleaner

SC-Fruit & Vegetable Wash

SC-Stainless Steel Cleaner

SC-Magic Pan™ Hand Dishwashing Liquid

SC-Kitchen Exhaust Hood & Filter Cleaner

SC-Floor & Tile Cleaner

SC-Bathroom Cleaner

SC-Premium Laundry Detergent

SC-Laundry Stain Remover & Pre-soak

SC-Carpet and Upholstery Spotter & Shampoo

SC-Safe-T-Solve Concrete Cleaner

SC-Mold & Mildew Cleaner

SC-Oven & Grill Cleaner

SAFETY SOLVENTS:

SC-Supersolve™

SC-MaxiSolv™

SC-EZ-Solv™

SC-Actisolv™

SC-Graffiti, Tar & Gum Remover

SC-Solv-Ex

SC-SoyEster

SPECIALTY PRODUCTS:

SC-Odor-Ex Odor Neutralizer

SC-Odor-Ex Cleaning Deodorizer

SC-OmniBrite Acid Cleaner

SC-OmniBrite Alkaline Cleaner

SC-Steel Bright Polish

SAFE LUBE™ INDUSTRIAL LUBRICANTS

SL-Hydraulic Fluids - 32, 46, 68

SL-Gear Lube - 90, 150

SL-Bar, Chain and GP Oil

SL-Wire Rope, Film Forming

SL-Wire Rope, Non-Drying

SL-Way Lube - 15, 32, 46, 68

SAFE LUBE™ METALWORKING FLUIDS

SL-Cutting & Forming Fluid - NF

SL-Cutting Fluids - FE & TD

SL-Tapping Fluid

SL-Grinding Fluid

SL-Forming Fluids - VO, PS, MO & HD

SL-Rolling Fluids

ALLERSAFE» ANTI-ALLERGEN PRODUCTS

AS-Dustroy Anti-Allergen Spray

AS-Carpet & Upholstery Shampoo

AS-Laundry Detergent

AS-Laundry Stain Remover

AS-Anti-Allergen Additive

AS-Bath & Body Wash

AS-Adult Shampoo

AS-Glycerin Bath Bar

AS-Mold & Mildew Cleaner

AS-Shampoo for Dogs & Cats

AS-All Purpose Cleaner

AS-Filter Wash

AS-Hand Dishwashing Liquid

AS-Fruit & Vegetable Wash

AS-Liquid Hand Cleaner

SAFE CARE® CONSUMER PRODUCT LINES

SC-Household

SC-Automotive

SC-Recreational Vehicles

SC-Marine

SC-Pet Care

